



**M16 MAGAZINE FED  
SEMI AUTOMATIC SHOTGUN  
INSTRUCTION MANUAL**

Read the instructions and warnings in this manual carefully before using this firearms



1370 BAR  
STEEL SHOT





## GUN SAFETY RULES

Observe these rules of safe gun handling.

**1.** Always keep the muzzle pointed in a safe direction. Watch the muzzle at all time, never point a gun. accidentally or intentionally, at any person or anything you do not intend to shoot. Identify the target before shooting; do not shoot at sounds.

**2.** Always treat a gun as if it is loaded - it may be!

**3.** Keep your finger off the trigger while operating the action and at ali other times until you are ready to shoot.

**4.** Keep the safety "on" or in the "safe" position at ali times until you are ready to fire. Do not rely on your gun's safety, the safety on any gun is a mechanical device and is not intended as a substitute for common sense or safe gun handling.

**5.** Learn how your gun functions and handles. If you do not thoroughly understand the proper use and çare of your gun, seek the advice of someone who is knowledgeable

**6.** Do not alter or modify any part of the firearm.

**7.** Store guns unloaded, separate from any ammunition, and out of the reach of children.

**8.** Be sure the barrel is clear of any obstructions before loading. Make it a habit to check the barrel every time before loading.

**9.** Be sure you have and use the proper ammunition. 20 gauge shell will enter a 12 gauge chamber far enough so that a 12 gauge shell can be loaded behind it. Also, a 3 inch shell may fit into a 2  $\frac{3}{4}$  inch chamber, but the crimp at the mouth of the shell will unfold into the forcing cone. If either of these things occur and you fire the gun, the gun will explode, damaging the gun and possibly causing serious injury or death to you and those around you.

**11.**Never climb or jump over anything, such as a tree, fence, or ditch, with a loaded gun. Open the barrel, remove the shells and hand the gun to someone else or place it on the ground on the other side of the obstacle before Crossing it yourself. Do not lean a gun against a tree or other object; it could fail and possibly discharge.

**12.**Do not shoot at a hard surface or at water. Bullet and shot can ricochet or bounce off and travel in unpredictable directions with great velocity.

**13.**Never transport a loaded gun. **DO** not place a loaded gun into a vehicle. The gun should be unloaded and placed into a case when not in use.

**14.**Never drink alcoholic beverages before or during shooting.

## INTRODUCTION TO TARGET ARMS

For many of years, Target Arms has been associated with the gun industry. After the word with modern technology and you have a product of true value and affordable quality. You have Target Arms We at Target Arms thank you for the privilage of delivering a product to you that will provide you with years of pleasurable use. Happy shotgunning. **ABOUT YOUR MAGAZINE FED SEMI-AUTOMATIC SHOTGUN** Your Target Arms shotgun is gas operated.

The gas created from firing a live shotshell operates the action. Once the first shell has been fired, the next shell in the magazine will automatically cycle into the chamber, and this cycle will continue (each time the trigger is pulled) until all shells loaded in the magazine have been fired. The bolt will remain locked in the open position after the last shell is fired

The technologically advanced gas metering system allows you to shoot 2 3/4 " and 3" shells interchangeably with any ammunition of the proper gauge for your shotgun with flawless performance. This and other fine features ensure that your shotgun will be a source of pride and pleasure for years to come. For 3 1/2" models the metering system allows you to shoot heavy 2 3/4", 3" and 3 1/2" shells interchangeably. **SAFETY SWITCH OR BUTTON** The safety is designed to stop the trigger mechanism.

**DON'T RELY ON YOUR GUN'S SAFETY. TREAT EVERY GUN AS IF IT WERE LOADED AND READY TO FIRE.** The safety on any gun is a mechanical device, and it is not intended as a substitute for common sense or safe gun handling. Always keep the muzzle pointed in a safe direction.



## MANUFACTURERS WARNING

THIS MANUFACTURED FIREARM WAS DESIGNED TO PERFORM WITH ITS ORIGINAL PARTS. IT IS YOUR RESPONSIBILITY TO MAKE SURE THAT ANY PARTS YOU BUY ARE AUTHENTIC AND CORRECTLY INSTALLED AND THAT THE PARTS HAVE NOT BEEN ALTERED OR CHANGED. IT IS IMPERATIVE THAT ONLY FACTORY PARTS BE USED AS REPLACEMENTS TO ASSURE THAT THE FIREARM REMAINS FUNCTIONALLY SAFE AND OPERATES ACCURATELY. THE GUN OWNER ACCEPTS FULL RESPONSIBILITY FOR THE CORRECT REASSEMBLY AND FUNCTIONING OF THE FIREARM AFTER ANY DISSAMBLING OR REPLACEMENT OF PARTS.

## IMPORTANT WARNING

BEFORE YOU BEGIN ANY DISASSEMBLY ALWAYS

- 1) POINT THE SHOTGUN IN A SAFE DIRECTION
- 2) BE SURE THAT YOU REMOVE THE MAGAZINE FROM THE FIREARM
- 3) VISUALLY AND MANUALLY INSPECT THE CHAMBER TO CONFIRM THAT IT IS EMPTY.

## MANUFACTURERS WARNING

**1.** Point the shotgun in a safe direction and keep fingers off the trigger and out the trigger guard.



**2.** Depress the magazine catch and remove the magazine.

**3.** Pull the bolt back and lock it to the rear by depressing the bolt hold open lever. Once the bolt is locked to the rear, both visually and manually inspect the chamber of the shotgun to confirm that the chamber is empty.

Also check to make sure the magazine well is clear. Then cycle the bolt forward by pressing the bolt release lever.



**4.**Unscrew the front handguard secure cap and remove it.



**5.**Remove the Forearm

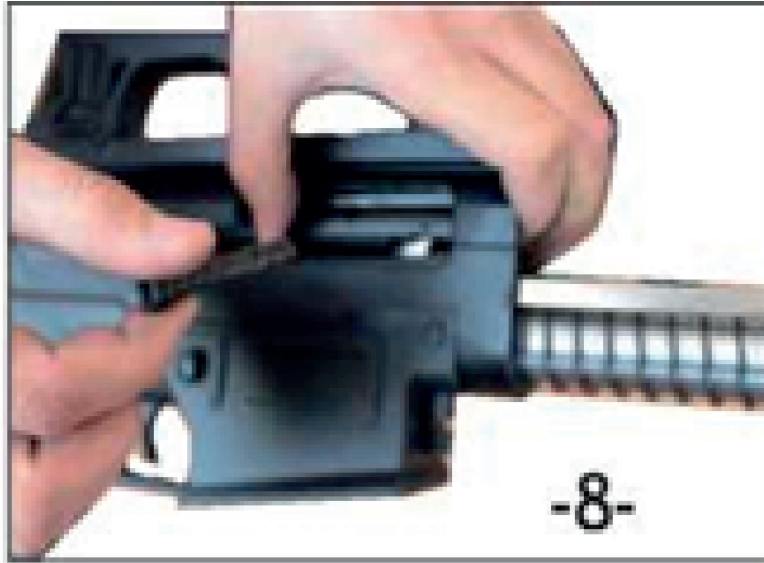




4. After you remove the Forearm, push "Cartridge Ramp Lock Button" and remove "Fixing Nut Barrel"



7. Remove the barrel to the rear slightly.



**8.**Remove the operating handle

**9.**You are now ready to remove the bolt, bolt carrier and recoil spring. Remove this set to the rear slightly.

**10.**Further disassembly is not required for regular cleaning and maintenance.

## STORAGE

Clean thoroughly and oil your gun before storage. Store the gun in a case to prevent scratches and dents. Store in a dry place to prevent corrosion. Store the gun away from children and in place where it cannot be obtained by those unauthorized to use it. Always store gun unloaded and separately from any ammunition.

## IMPORTANT

**USAGE OF STEEL SHOT** The choke (bore constriction) in all modern shotguns has been established based on the pattern performance of shot shells loaded with lead shot. When using the steel shot shells, you will notice a different performance in pattern density versus the established lead shot pattern, because the steel shot is harder and lighter than lead shot.

You should be aware of the following differences and cautions: Never shoot steel shot loads in a full choked barrel or full choke tubed barrel. To do so may cause the barrel to swell or rupture. In general, steel shot fired with a modified choke will produce the equivalent of a lead full choke pattern. This will be true of all steel shot sizes up to and including no.

2. The established improved cylinder chokes will produce the equivalent of a (lead) modified choke pattern. All steel shot sized larger than no. 2, and including special sized such as -F-, "T", etc., should be used only with improved cylinder chokes. These steel shot sized, when used in improved cylinder chokes, will produce patterns equivalent to (lead) full choke patterns. The established cylinder choke or bore will produce the equivalent of a modified (lead) pattern.

Additional information concerning the use of steel shot is available from Remington, Winchester, Federal and other ammunition companies.



## PARTS

To order parts, please furnish the following information: Your name, address, telephone number, firearm serial number, maker and model. When we receive your request we will send you an order form and a parts breakdown with prices.

## MAINTENANCE AND CLEANING

Caution : Make sure the gun is **UNLOADED**.

**1.**Make sure the broad, polished finely fitted mating surface of the breech block and receiver is especially clean and lightly oiled with high quality gun oil. Do not use silicone or lanolin (Do not use WD-40).

**2.**Run an oil patch through the bore with a cleaning rod starting from the breech end. To prevent leading, use a cleaning solvent and brass brush to clean the bore periodically. Follow this cleaning with one or two clean oil patches. Important: If your gun is equipped with choke tubes, do not use a brass brush to clean the barrels without having a choke tube installed. Barrels that utilize choke tubes must also have the choke tubes removed to clean and oil the threads inside the barrel and the choke tubes themselves. This will protect the threads and prevent dirt build up that can cause tubes to become difficult to remove. Never fire your gun without choke tubes snugly tightened in barrels. Do not over tighten choke tubes. Wipe all exposed metal surface with an oiled cloth before storing. Do not squirt or pour oil into the inside mechanism because it may hamper proper functioning. After extended periods of heavy use, your gun should be taken to a qualified gunsmith to have the action disassembled for professional cleaning and lubrication.

**3.**Care for your wood stock and forearm the same way you would a piece of furniture with the same finish.

## SERVICE AGREEMENT AND LIMITED WARRANTY

**TARGET ARMS** agrees to service its products free of charge for defects in materials and workmanship in accordance with the service agreement listed below.

The obligation of **TARGET ARMS** under this agreement is limited to the repair or replacement of unserviceable parts and does not cover any incidental or consequential damages. Other than the express warranty contained herein **TARGET ARMS** makes no warranties, express or implied.

**TARGET ARMS** will repair or replace any unserviceable part(s) for one (1) year from date of purchase and further will supply free parts (Wood not included) for an additional one (1) year in accordance with the above warranty statement provided your firearm had not been altered, abused, willfully damaged, or damaged by overpressure ammunition. This agreement is not transferable;

its benefits apply only to the original purchaser. To obtain free service during the time this agreement is in effect, make sure your firearm is unloaded, and send it to **TARGET ARMS**

This agreement and the warranties contained herein are void if your registration card is not received with a copy of your sales slip within 30 days from date of purchase.

### SHIPPING

When returning your gun for service, please take care in packing. Disassemble your gun, wrap in paper or other protective material and place gun in the original box. **(THIS BOX WILL PROTECT THE GUN BUT IS NOT DESIGNED FOR SHIPPING)**. Wrap box in a cardboard box approved for interstate shipping. **TARGET ARMS** is not responsible for damage incurred during shipping.

Thank you for purchasing a Target Arms shotgun We are sure this gun will bring you years of hunting and/or shooting pleasure. Your satisfaction is the key to our success. Please let us know if we can be of service and please relay any observations about your guns performance or appearance.

When shooting or hunting always acquire the permission of the landowner. Respect the land. Do not litter, use gates when possible, leave open and closed gates closed. Drive vehicles only where advance permission has been granted any always express gratitude for use of another persons land. Offer your labor or game as repayment for the privilege of use. Remember you are helping develop a reputation for all sportsmen/sportswomen.



## PURCHASER'S RECORD

**PURCHASER** :.....

**Street** :.....

**City** :.....

**State** :.....

**Zip** :.....

**Phone** :.....

**Purchase Date** :.....

**PRODUCT Model** :.....

**Gauge** :.....

**Serial:** :.....

**SIGNATURE** .....

Please sign and return  
this card to validate warranty.





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